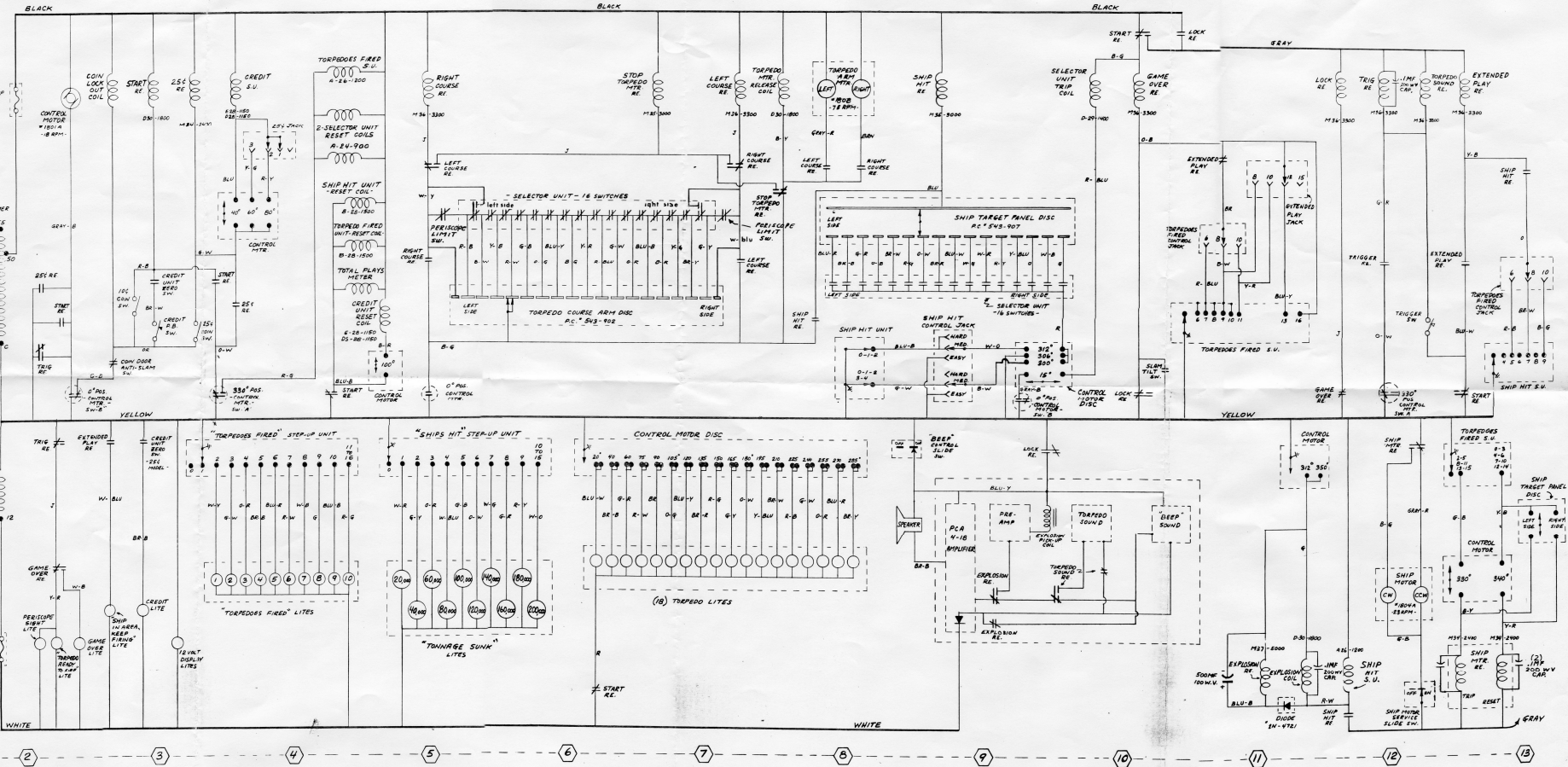


WIRE COLOR CODE	SWITCH SYMBOLS
B - BLACK	○ NORMALLY CLOSED
BLU - BLUE	○ NORMALLY OPEN
BR - BROWN	○ NORMALLY OPEN WHEN ENERGIZED
G - GREEN	○ NORMALLY OPEN WHEN ENERGIZED
Y - YELLOW	○ NORMALLY OPEN WHEN ENERGIZED

EXAMPLE: G-2 INDICATES GREEN WIRE WITH KEY TRIGGER

ABBREVIATIONS USED:  
 J - JUMPER SW. SWITCH  
 POS. POSITION S.U. STEP UNIT  
 RE - RELAY  
 UP UNIT



1 2 3 4 5 6 7 8 9 10 11 12 13